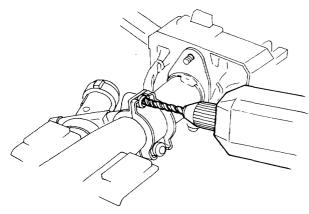
## **Steering Lock**

## - Lock Replacement -

- 1. Remove the steering column covers.
- 2. Disconnect the ignition switch connector.
- Center punch the 2 shear bolts and drill their heads off with a 3/8 in, drill bit.

CAUTION: Do not damage the switch body when removing the shear bolt heads.

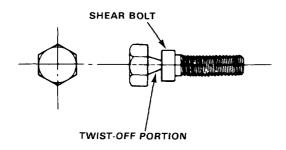
4. Remove the shear bolts from the switch body.



- Install the new ignition switch without the key inserted
- 6. Loosely tighten the new shear bolts.

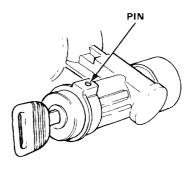
NOTE: Make sure the projection on the ignition switch is aligned with the hole in the steering column.

- Insert the ignition key and check for proper operation of the steering wheel lock and that the ignition key turns freely.
- 8. Tighten the shear bolts until the hex heads twist off.

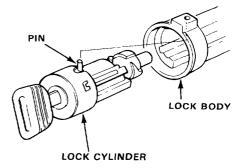


## - Lock Cylinder Replacement

- 1. Remove the ignition switch.
- 2. Turn the ignition key to "1."
- 3. Push the pin in and remove the lock cylinder from the lock body.



- Turn the key to LOCK and align the lock cylinder with the lock body.
- Turn the key almost to "I" and insert the lock cylinder until the pin touches the body.
- Turn the key to "I," push the pin and insert the lock cylinder into the lock body until the pin clicks into place.



7. Install the ignition switch.