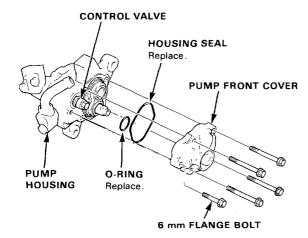


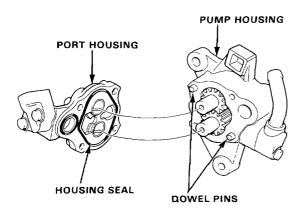
Housing Disassembly

CAUTION: The pump components are made of aluminum. Be careful not to damage them when servicing.

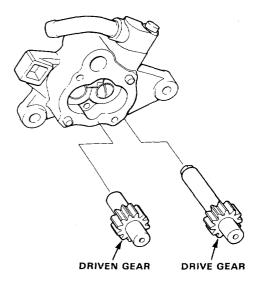
- 1. Remove the pump from car (page 11-39).
- Remove the pulley (page 11-40) and pump front cover.



- 3. Remove the housing seal from the pump housing.
- Remove the dowel pins, plunger seal, control valve O-ring from the pump housing.
- 5. Separate the port housing from the pump housing.



 Remove the dowel pins from the pump housing and remove the housing seal and O-ring from the port housing. 7. Remove the pump drive and driven gears from the pump housing.



- 8. Remove the plungers from the pump housing.
- 9. Pry the oil seal out of the pump front cover.

