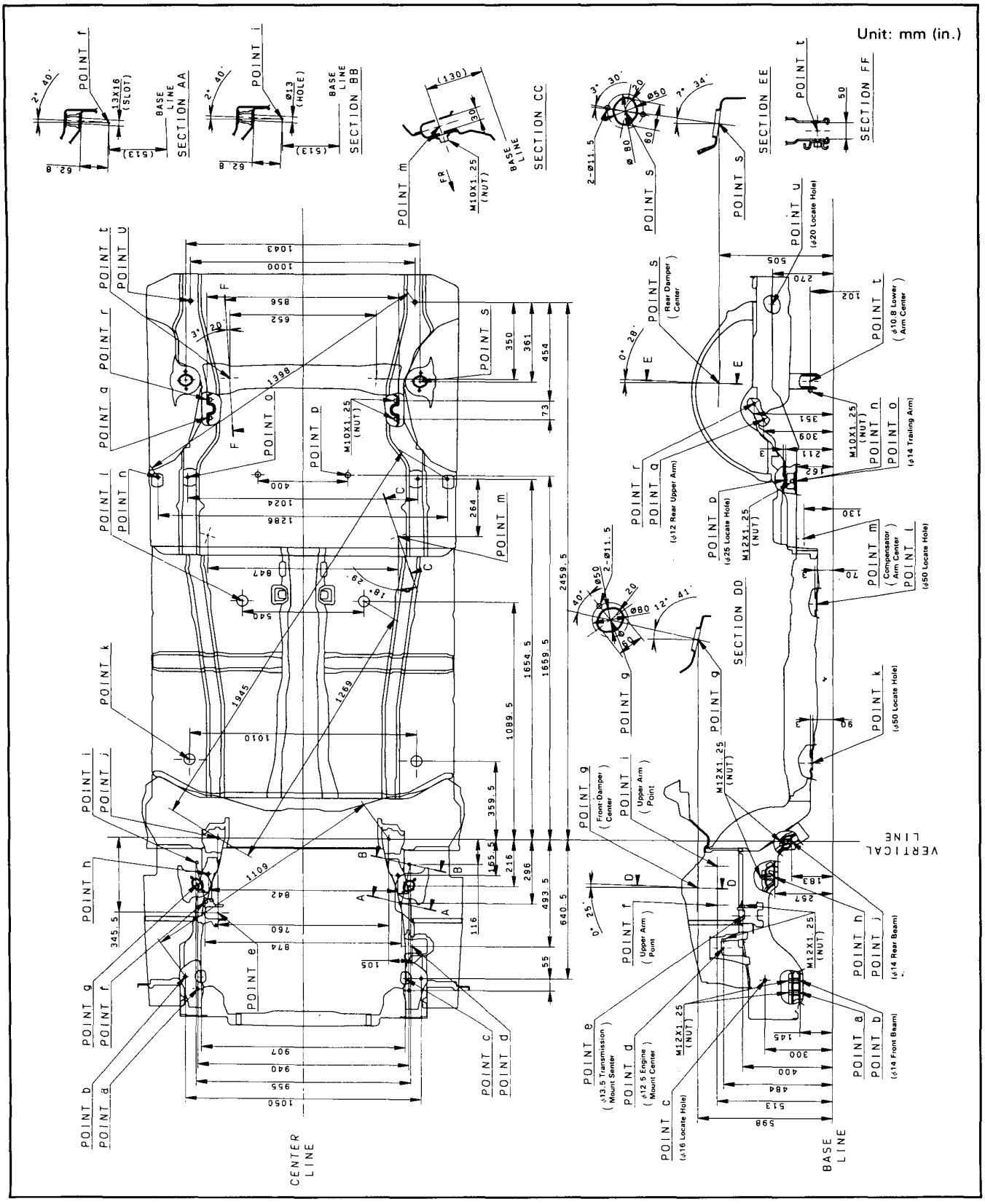Frame Repair Chart