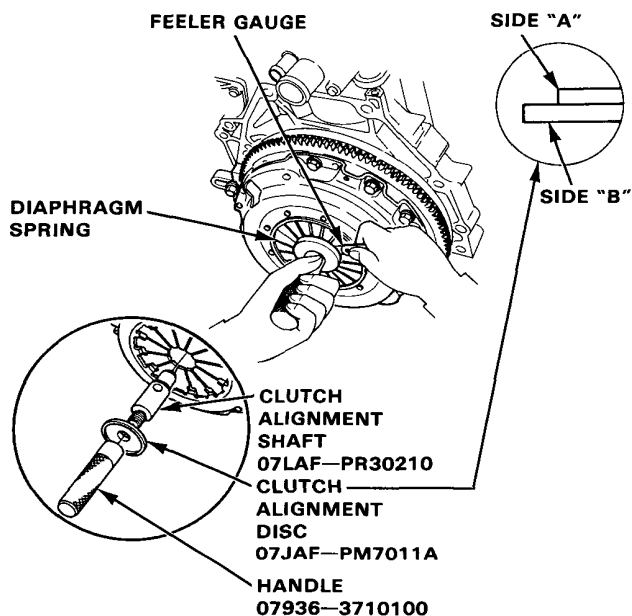


# Pressure Plate

## Inspection

1. Inspect the fingers of the diaphragm spring for wear at the release bearing contact area.
2. Assemble the special tools as shown.  
NOTE: Assemble the Clutch Alignment Disc with side "A" facing the diaphragm as shown.
3. Check the diaphragm spring fingers for height using the special tools and a feeler gauge.

Service Limit: 1.0 mm (0.04 in.) Max.

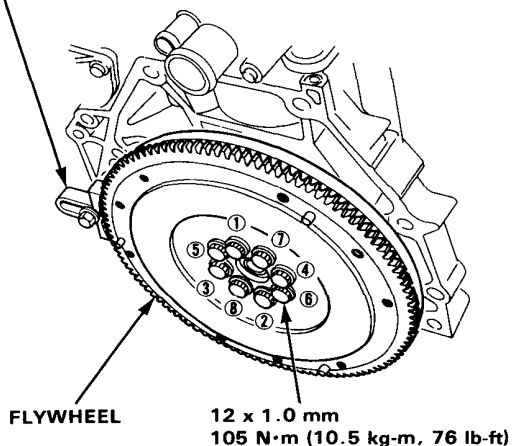


# Clutch Assembly

## Installation

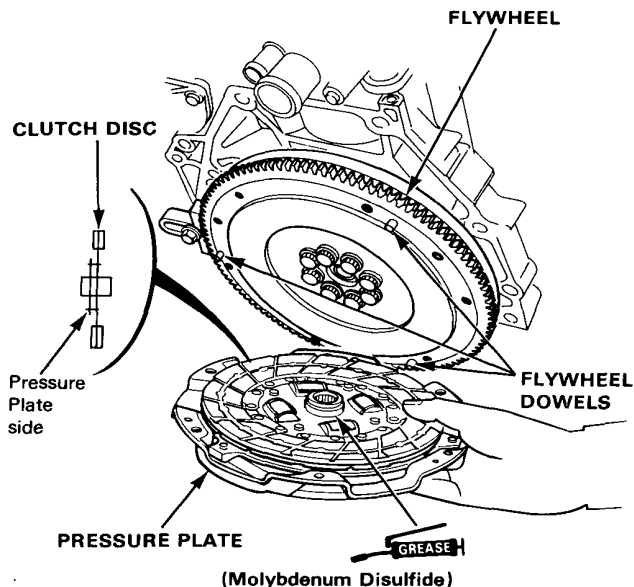
1. Align the hole in the flywheel with the crankshaft dowel pin and install the flywheel. Install the bolts only finger tight.
2. Install the special tool, then torque the flywheel bolts in a crisscross pattern, as shown.

RING GEAR HOLDER  
07924-PD20002  
or  
07924-PD20003



3. Install the clutch disc and pressure plate by aligning the flywheel dowels with dowel holes in the pressure plate.

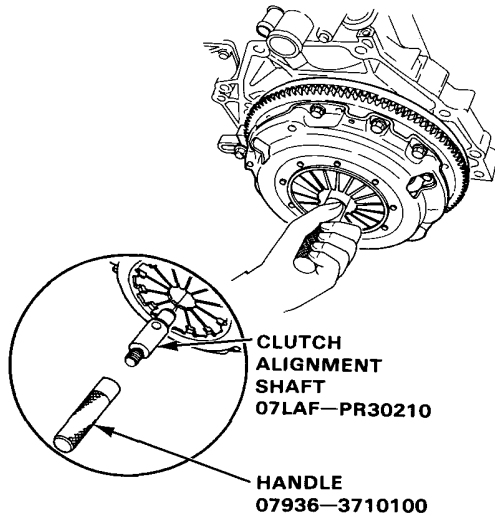
NOTE: Apply molybdenum disulfide grease to the spline of the clutch disc.



4. Install the attaching bolts finger tight.

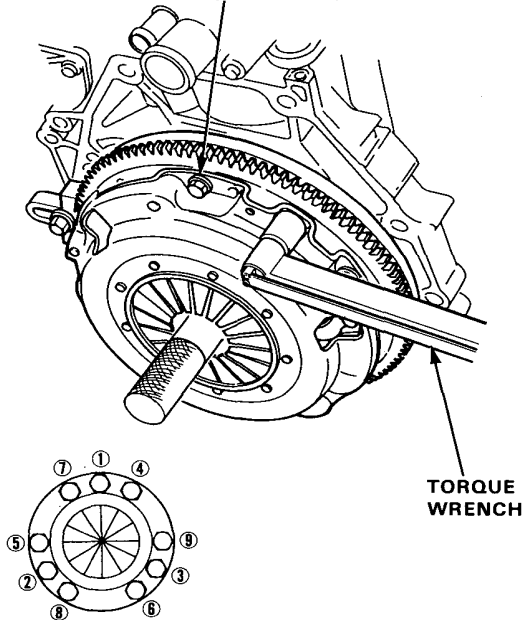


5. Insert the special tool into the splined hole in the clutch disc.



6. Torque the bolts in a crisscross pattern as shown. Tighten them two turns at a time to prevent warping the diaphragm spring.

8 x 1.25 mm  
26 N·m (2.6 kg-m, 19 lb-ft)



7. Remove the special tools.